Model 16030

Stability Platform User's Manual



Lafayette Instrument

3700 Sagamore Parkway North Lafayette, IN 47904 USA Tel: (765) 423-1505 • (800) 428-7545 Fax: (765) 423-4111 info@lafayetteinstrument.com www.lafayetteinstrument.com

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Description

The Stability Platform measures balancing ability, which is essential to successfully performing many activities. The Model 16030 Stability Platform features fully integrated timing functions for test control and electronic angle measurement for unsurpassed accuracy. The platform control allows a wide range of user controls including variable test times, selectable angle limits, and digital tilt angle readout. With the Stability Platform's rugged design and electronic capabilities, it will provide many years of reliable operation.

Features

- Electronic tilt angle measurements
- User selectable balance thresholds for left, right and center zones
- Digital angle readout
- Platform re-zero ability
- Built-in timing functions for test and rest timing
- Built-in repeat cycle counter for multiple trials
- Built-in display for test data
- No external timers needed
- Stand alone control via Psymcon interface
- Test Parameter storage
- Analog output voltage proportional to tilt angle
- Remote start
- Event marker to indicate test and rest intervals
- Tone indicator to signal beginning and end of tests
- Compatible with Computerized Data Acquisition systems
- Adjustable platform tension
- Adjustable platform height
- Rugged Aluminum frame construction
- Friction Free tilt action

- Detachable hand rail (optional)
- Computer interface and control with streaming data

Electronic Specifications

Angle Measurement Resolution: 1.0°		
Platform Tilt Range:	± 30°	
Measurement Limit Range:	± 90°	
Angle Limit Setting Resolution:	1.0°	
Analog Output Voltage Range:	0-5 Volts	
Analog Output Resolution:	.028V/°	
Analog Output Rate:	25 samples/sec	
Analog Output Time:	0.040 sec/sample	
Test/Rest Time Limit:	999 sec	
Test/Rest Time Resolution:	1.0 sec	
Repeat Cycle Limit:	25	
Test Timing Resolution:	0.001 sec	
Timing Accuracy:	.005%	
Power Supply:	10V external adapter	
Event Mark Output:	0-5V TTL	

Platform Specifications

Platform Dimensions:	42″ x 25.5″
Overall Dimensions:	42″ x 38″ x 22″
Platform Material:	3/4" Plywood
Frame Material:	1/8" Aluminum



Platform Assembly

Tools Needed: (2) 1/2" wrenches or sockets

Parts

- (1) Platform
- (1) A-frame upright with control
- (1) A-frame upright
- (1) Cross brace assembly
- (2) Frame ends (right and left)

All of the necessary hardware (bolts, washers, nuts, etc) to assemble the platform is included with the assembly pieces. Typically, the hardware will have to be removed from its holes and reinserted through the assembled pieces. For best results, avoid fully tightening bolts until all pieces are fitted together.

See the attached assembly drawing for details on the assembly (Page 18).

- 1. Attach the cross brace to the two uprights. The brace ends will always be on top of the upright cross beams.
- 2. Attach the frame ends to the sides of the uprights. The frame ends will always be under the upright flanges. The screws for the frame ends should pass through the uprights and the frame end and thread into the support block (feet) of the platform.
- 3. Tighten all chassis screws. Make sure the base remains square.
- 4. Loosen the knobs on the platform and remove the screws and clamps.
- 5. Lift the platform onto the base and reinsert the clamps at the desired height. The clamp should pass through the platform bracket and the swing arm. Reattach the screws and knobs to lock the platform in place.

Connections

- 1. Connect the Power Supply from a wall outlet to the power jack on the Stability Platform control head.
- 2. Connect the Psymcon Display/Button box to the Stability Platform control head using the 25 pin cable.

Basic Test Steps

After the unit is assembled and power is applied, a test can be run. A typical stability test will have the following steps. See the section on menu descriptions for special instructions on each of the steps.

From the Timing Menu

- 1. Select the "Test Time" for each test.
- 2. Select the "Rest Time" for each test.
- 3. Select the number of times to repeat the test.

From the Balance Limits Menu

4. Select the desired angle limit for the left and right side of the platform. Tilting beyond the limits will be considered "out of balance".

From the Test Menu

- 5. Select to enable or disable the tone cues for the test.
- 6. Zero the platform.
- 7. Run the test.
- 8. Review the Data Results.

Detailed Menu Descriptions

Using the menus

All menus are controlled using the eight buttons to the right of the display screen. The display shows all options for a particular menu on the right side of the screen with a number label corresponding to the button number assigned to that function. Not all menus use all of the buttons. If a number label is missing on a menu, that button has no function for that particular menu.

Main Menu

The Main Menu runs automatically after the introduction screen. It is the default screen for all operations. All Stability Platform functions and settings are accessed from this menu.

Menu controls

Button 1:		
Button 2:	Go to the Timing Menu	(TIMING)
Button 3:	Go to the Balance Limits Menu	(BALANCE LIMITS)
Button 4:		
Button 5:	Go to the Test Menu	(TEST)
Button 6:		
Button 7:		
Button 8:	Save all setup parameters	(SAVE SETUP)

MAIN MENU: BALANCE LIMITSD3 TESTD5 SAVE SETUPD8

Save Setup

This selection allows the user to store system parameters in memory. These parameters are loaded automatically the next time the device is turned on, eliminating the need to set the parameters after every power up.

To save setup parameters

Press button 8 in the Main Menu

Parameters saved

Test Time, Rest Time, Repeat Cycle Setting, Right Balance Limit, Left Balance Limit, Tone ON/OFF Setting.

Timing

The Timing Menu allows the user to set all of the time parameters for a Stability Platform test. This includes test time, rest time and repeat cycles. The cursor beside the time values indicates which selection is active. There is no need to use external timers or counters to time any of the Stability Platform tests.

Test Time: The subject tries to maintain balance during this time.

Rest Time: The subject is in a relaxed (unbalanced) state during this time.

Repeat Cycle: A period of one test time and one rest time. If the cycle is set to one, no rest time is included in the test. The repeat cycle number indicates how many times a test cycle will be repeated.

To access the Timing Menu

Press button 2 while in the Main Menu

Menu controls

Button 1:	Increment Time by 1 Sec.	(+1)
Button 2:	Decrement Time by 1 Sec.	(-1)
Button 3:	Increment Time by 10 Sec.	(+10)
Button 4:	Decrement Time by 10 Sec.	(-10)
Button 5:	Increment Time by 100 Sec.	(+100)
Button 6:	Decrement Time by 100 Sec.	(-100)
Button 7:	Toggle Between Time Settings	(SELECT
Button 8:	Return to Main Menu	(ENTER)



Note: The above settings are selected as an example.

Balance Limits

The Balance Limits Menu allows the user to set the balance range of the platform. These limits are used to determine if the platform position is considered "left", "right", or "center". The limits are adjustable from 0 to 90 degrees in 1 degree increments. The platform may not be able to actually swing across this entire range, so the range of the platform should be considered when setting the balance limits. The cursor to the right of the balance value indicates which selection is active.

To access the Balance Limits Menu

Press button 3 while in the Main Menu.

Menu controls

- Button 1:Increment Balance Limit by 1 DegreeButton 2:Decrement Balance Limit by 1 DegreeButton 3:Increment Balance Limit by 10 DegreesButton 4:Decrement Balance Limit by 10 DegreesButton 5:Button 6:
- Button 7: Toggle Between Balance Limit Settings Button 8: Return to Main Menu



Note: The above settings are selected as an example.

(SELECT) (ENTER)

Test

The Test Menu displays all of the setup parameters and shows the real time angle of the platform. If a timed test is not desired, the angle of the platform can be monitored from this screen.

To access the Test Menu

Press button 5 while in the Main Menu.

Menu controls

Button 1:		
Button 2:		
Button 3:	Enables/Disables the Tone	(TONE)
Button 4:		
Button 5:	Go to the "Run Test" Menu	(TEST)
Button 6:		
Button 7:	Sets the Zero Point of the Platform	(ZERO)
Button 8:	Return to Main Menu	(MENU)

TT: 005 S R:10	DEG
RT: 005 S L:10	DEG
CYCLES: 05 TONE	: OFF 23
	TEST25 ZERO27 MENU28

Tone ON/OFF Control

Pressing the "TONE" button (3) toggles the tone enable for the test. When the tone is enabled, it will beep once at the beginning of the test time and four times at the end of the test time. If multiple cycles are run, it will beep once at the beginning of each cycle and four times at the end of each cycle.

Zero setting

Pressing the "ZERO" button (7) sets the platform angle reading at 0 degrees. All angle measurements will then be referenced from the new zero. If the platform is not level when it is zeroed, the angle measurements will be skewed by the same amount as the angle of the platform. A bubble level is mounted to the platform to aid in zeroing the platform. The platform is automatically zeroed when turned on. The platform can be rezeroed at any time except during a test.

Angle readout

The angle readout always shows the current position of the platform with reference to the zero point of the platform. The position is always monitored as long as the platform is powered on, even when the angle display is not shown on the screen. The angle display will indicate an "(L) -" when the tilt is to the subject's left and an "(R) +" when the tilt is to the subject's right.

Run Menu

The Run Menu is used to initiate tests and display angle and time data for tests. It shows the status of the test and allows the user to scroll through the test results.

To access the Run Menu

Press button 5 while in the Test Menu.

Menu controls

Button 1:		
Button 2:		
Button 3:		
Button 4:		
Button 5:	Initiates the Test	(
Button 6:	Reset the Times and Counts to Zero	(
Button 7:	Scrolls Through the Test Data	(
Button 8:	Return to the Test Menu	(



Test Initiate

The test is started by pressing the "TEST" button (5) in the Run Menu. If a test is in progress, pressing the "TEST" button again will pause the test. Data from paused test cycles will be considered incomplete and discarded. Completed cycles will be taken as valid data. Pressing the TEST button while the test is paused will restart the test. The test will restart at the beginning of the cycle in which it was paused. Pressing the "RESET" button (6) while the test is paused will cancel the test and clear all test data.

Remote Initiate

A test may be started remotely by another hardware device. A switch closure on the Remote Initiate jack on the control head front panel will initiate a test. The remote initiate can not be used to pause a test, but it can be used to restart a test after pause.

Test Status Display

The Test Status Display shows the progress of the test and the current cycle. The following indicators may be shown on the display:

- IDLE: No test is in progress
- TEST: Test time is in progress
- REST: Rest time is in progress
- C:XX: Current cycle in progress

Reset

The Reset function clears all time and count values for a test. It also resets the test to the beginning of cycle 1. Reset does not affect the zero point of the angle measurement. If "RESET" is pressed while a test is paused, it will cancel the test and clear all of the test results.

Scroll

The "SCROLL" button (7) steps through the data results. Scrolling is not allowed when the test is in progress.

Data Results

The data results are displayed individually for each test cycle. When the test is in progress, the time for each zone (left, center, right) is displayed at the top of the screen. As each test cycle ends, the data is automatically scrolled and updated so that the current and previous cycles are displayed. When a test is completed, the times and counts for a single trial are displayed. The count value is the number of times the platform was in each zone during the test.

Other Functions

Analog Output

The Stability Platform provides an analog output voltage that is directly proportional to the angle of the platform. This allows the angle data to be monitored by a computer data acquisition system. The output voltage will zero at about 2.48 Volts (may vary slightly). The output voltage will increase as the platform tilts to the right and decrease as the platform tilts to the left.

The analog output is accessed from the 3.5mm stereo jack on the front of the Stability Platform control head.

Analog output Specifications

ZeroPoint:	2.48V
Max. Output:	4.97V (+90°)
Min. Output:	0.0V (-90°)
Output Resolution:	0.028V/°
Output Rate:	25 samples/sec
Output Time:	0.040 sec/sample

Event Marks

The Event Mark output provides a digital timing synchronization signal to external equipment. The signal outputs +5 Volts when a test is in progress and 0 volts during rest times and when tests are not in progress.

The Event Mark is accessed through the 3.5mm stereo jack on the front of the stability platform control head.

Computer Control

The Stability Platform is able to be controlled with the Lafayette Instrument Psymsoft software. This software allows control of the test timing and storage of the test data. The Stability Platform can also stream real time data to the computer for storage and analysis. Contact Lafayette Instrument for availability of the Psymsoft software.

Hand Rail

The Stability Platform can be equipped with an optional hand rail. The rail provides a hand hold for subjects while they are on the platform.

Assembly (see diagram below)

- 1. Slide the Legs into the feet and tighten down. Turn Hex Key clockwise to tighten. Slide the small plates into the extrusion as shown for step 2. Legs may tip if left upright with no support.
- 2. Slide the middle brace onto the L Brackets on the Legs. Do not fully tighten.
- 3. Slide the top brace down onto the legs.
- 4. Square everything up and tighten the braces down.

Setup

The rail is designed to sit under the stability platform. The weight of the platform keeps the rail in place. To set up, lift up one side of the stability platform and slide the rail base under the feet of the platform. The platform feet will sit on top of the small squares of anti-slip tread.

The rail is purchased separately from the stability platform. It can be fitted with any version of the stability platform. Contact Lafayette Instrument for ordering information.

Rail Specifications

Material: Aluminum Extrusions Height: 49.125" Width: 37.25" Crossbar Height: 30.625" BaseFeet: 16" x 4.25"



Platform Height

The Stability Platform can be adjusted to four different heights. As the height of the platform is increased, the center of gravity is moved closer to the pivot point of the platform, thus increasing the difficulty of the balancing task. The platform is adjusted by removing the knobs from the sides of the platform and moving the platform clamps to the desired setting. The platform height settings are spaced 1.5" apart.

Platform setting 1 (lowest setting)

Tilt Range:	±15°
Platform Height:	6.0" from base
	11.5" from pivot point

Platform setting 2

Tilt Range:	±20°
Platform Height:	7.5" from base
	10.0" from pivot point

Platform setting 3

Tilt Range:	±25°
Platform Height:	9.0" from k
-	0 5" (

±25 9.0" from base 8.5" from pivot point

Platform setting 4

Tilt Range: Platform Height: ±30° 10.5" from base 7.0" from pivot point

Platform Tension

The Stability Platform is equipped with tension brackets and straps to adjust the tension of the platform. The tension impedes the swing of the platform, making the balancing task less difficult. The tension is adjusted by placing straps on the bottom of the platform. Each strap is stretched between the bracket holes on the platform base and on the platform itself. Given the number of bracket hole positions, a virtually unlimited number of strap configurations is possible. The following tables and charts show the characteristics of common

strap configurations. The specific setup used will depend on the desired tension characteristics. The recommended configurations can be modified to suit a particular application, but the user should be careful not to exceed the minimum and maximum strap tension for each platform height setting.

Terms & Conventions for Tension Tables

Strap weights

"LD" is a light duty/regular duty strap "HD" is a heavy duty strap

The platform comes with three pairs of straps: two pairs of light duty/regular duty and one pair of heavy duty straps. Extra straps or replacement straps can be ordered separately through Lafayette Instrument Company.

Replacement Strap Part Numbers

Heavy Duty:	# 4-233-017
Light Duty/Regular Duty:	# 4-233-018

Platform Positions

"1" is the lowest position "4" is the highest position





Example Strap hole offset (1-to-5)

Test Methods

The values in the tension tables represent the amount of force in pounds required to tilt the platform the specified number of degrees. The force applied was measured using a hand held force dynamometer. The readings were all taken from the center of the non-skid pad on the platform.

Strap hole offset

The tension of the platform is adjusted by stretching or relaxing the straps. The strap hole offset gives the number of holes along the tension bracket between the strap ends. The larger the offset, the more tension on the strap. The strap placement recommendations are accompanied by hole diagrams that represent the tension brackets on the bottom of the platform as looking down on the platform.

The 1-to-5 setting indicates that the strap will be stretched between the first hole on the tension bracket to the fifth hole on the platform cross brace. Straps are always placed in pairs and are typically symmetrical.

Each Platform setting has a maximum and minimum allowable strap hole offset. Settings below the minimum offset will create slack in the straps and result in inconsistent tension. Settings above the maximum offset will damage the strap and/or hinder the motion of the platform. Do not exceed the maximum settings.

Platform setting 1	(Lowest setting)	Platform setting 3	
Minimum Offset:	1-to-5	Minimum Offset:	1-to-1
Maximum Offset:	1-to-10	Maximum Offset:	1-to-8
Platform setting 2		Platform setting 4	(Highest setting)
Minimum Offset:	1-to-4	Minimum Offset:	1-to-1
Maximum Offset:	1-to-9	Maximum Offset:	1-to-5

Maximum strap stretch (any setting): 22"

Tension Setting Characteristics

The tension tables and graphs represent three different tension settings: low, medium and high tension. Each tension setting will give the platform slightly different tilt response characteristics.

Low tension: Provides the most consistent response throughout the tilt range of the platform. The tension is basically linear across the entire range. This setting may produce a slight "tension gap" at the center point as the tilt crosses over from one strap to the other.

Medium tension: Provides a slight non-linear response across the tilt range of the platform. The maximum tension provided by the straps is greater than in the low tension settings.

High Tension: Provides an exaggerated non-linear response. Since the straps are always under tension, there is no gap in the center of the range when the tilt crosses from one strap to the other. This setting provides the smoothest tilt action. The side effect of the high tension is that the straps actually cancel each other out in the lower tilt angle ranges and less tension is produced than in the low tension setting. The maximum tension provided at the high tilt range is greater than the other two settings.

Tension Tables

The following tables and graphs characterize the common tension settings for the Stability Platform. The tables and graphs represent the amount of force in pounds required to tilt the platform a set number of degrees with each strap and platform configuration. The numbers represent the order of placement if more than one pair of straps is used. The graphs are sorted by platform height and tension characteristics.

Setting 1-L

Tension: Low Platform Position: 1 (lowest setting) Strap Hole Offset: 1-to-5 Strap Stretch: 14" to 18" Platform Tilt Range: 0 to ±15°



		Force (lbs.)					
Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD	
5	2	7-9	14-16	14-16	21-23	27-29	
10	5	13-15	20-22	20-22	29-31	39-41	
15	8	18-20	25-27	26-28	39-41	46-48	



Setting 1-M

Tension: Medium Platform Position: 1 (lowest setting) Strap Hole Offset: 1-to-8 Strap Stretch: 15" to 19" Platform Tilt Range: 0 to ±15°



		Force (lbs.)						
Angle	without				1LD	2LD		
Degrees	straps	1LD	2LD	1HD	1HD	1HD		
5	2	7-9	10-12	8-10	13-15	17-19		
10	5	13-15	21-23	23-25	30-32	41-43		
15	8	18-20	29-31	28-30	38-40	50-52		



Setting 1-H

Tension: High Platform Position: 1 (lowest setting) Strap Hole Offset: 1-to-9 Strap Stretch: 16" to 22" Platform Tilt Range: 0 to ±15°



		Force (lbs.)					
Angle	without				1LD	2LD	
Degrees	straps	1LD	2LD	THD	THD	THD	
5	2	5-7	8-10	6-8	10-12	10-14	
10	5	12-14	19-21	16-18	23-5	34-36	
15	8	18-20	28-30	28-30	37-39	51-53	



Setting 2-L

Tension: Low Platform Position: 2 Strap Hole Offset: 1-to-4 Strap Stretch: 13.5" to 19" Platform Tilt Range: 0 to ±20°



	Force (lbs.)						
Tilt Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD	
5	2	7-9	13-15	14-16	19-21	26-28	
10	5	12-14	20-22	21-23	29-31	35-37	
15	8	16-18	26-28	29-31	36-38	48-50	
20	10	21-23	30-32	34-36	44-46	59-61	



Setting 2-M

Tension: Medium Platform Position: 2 Strap Hole Offset: 1-to-7 Strap Stretch: 15" to 20" Platform Tilt Range: 0 to ±20°
PLATEORM EDGE TENSION BRACKET
$1 \circ \circ$
$\begin{array}{ c c c c c } \hline PLATFORM BASE CROSS BRACE \\ 1 \bigcirc 0 \bigcirc \bigcirc \bigcirc 0 \\ 12 \end{array}$
$1 \bigcirc \bigcirc$
PLATFORM EDGE TENSION BRACKET

	Force (lbs.)					
Tilt Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD
5	2	6-8	10-12	10-12	15-17	17-19
10	5	12-14	21-23	20-22	28-30	36-38
15	8	16-18	26-28	27-29	38-40	47-49
20	10	19-21	34-36	35-37	47-49	59-61



Setting 2-H

Tension: High Platform Position: 2 Strap Hole Offset: 1-to-9 Strap Stretch: 16" to 21" Platform Tilt Range: 0 to ±20°



	Force (lbs.)					
Tilt Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD
5	2	4-6	8-10	7-9	10-12	13-15
10	5	10-12	17-19	18-20	24-26	34-36
15	8	18-20	29-31	31-33	43-45	52-56
20	10	22-24	40-42	35-37	57-62	67-72



Setting 3-L

Tension: Low Platform Position: 3 Strap Hole Offset: 1-to-1 Strap Stretch: 13.5" to 20"Platform Tilt Range: 0 to $\pm 25^{\circ}$



	Force (lbs.)							
Tilt Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD		
5	2	7-9	12-14	14-16	21-23	27-29		
10	4	11-13	17-19	19-21	29-31	36-38		
15	6	14-16	22-24	24-26	36-38	45-47		
20	8	19-21	29-31	31-33	44-46	54-56		
25	10	24-26	39-41	38-40	50-52	63-67		



Setting 3-M

Tension: Medium Platform Position: 3 Strap Hole Offset: 1-to-6 Strap Stretch: 14" to 21" Platform Tilt Range: 0 to ±25°



	Force (lbs.)							
Tilt Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD		
5	2	8-10	13-15	10-12	15-17	23-25		
10	4	12-14	20-22	20-22	29-31	38-40		
15	6	16-18	26-28	26-28	36-38	46-48		
20	8	20-22	33-35	31-33	46-48	57-59		
25	10	26-28	44-46	37-39	62-68	73-77		



Setting 3-H

Tension: High Platform Position: 3 Strap Hole Offset: 1-to-8 Strap Stretch: 16" to 22" Platform Tilt Range: 0 to ±25°



		Force (lbs.)					
Tilt Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD	
5	2	5-7	7-9	7-9	9-11	13-15	
10	4	13-15	20-22	17-19	24-26	35-37	
15	6	16-18	26-28	26-28	37-39	50-52	
20	8	21-23	34-36	34-36	46-48	64-66	
25	10	30-32	43-45	42-44	57-61	81-85	



Setting 4-L

Tension: Low Platform Position: 4 Strap Hole Offset: 1-to-1 Strap Stretch: 14" to 22" Platform Tilt Range: 0 to ±30°



	Force (lbs.)						
Tilt Angle	Tilt Angle without		21.0	1110	1LD	2LD	
Degrees	straps		210				
5	2	7-9	13-15	13-15	20-22	26-28	
10	4	10-12	17-19	18-20	25-27	32-34	
15	6	13-15	23-25	21-23	30-32	39-41	
20	8	16-18	28-30	28-30	38-40	48-50	
25	10	21-23	34-36	34-36	48-50	50-60	
30	10	27-29	47-49	39-41	55-59	75-79	



Setting 4-M

Tension: Medium Platform Position: 4 Strap Hole Offset: 1-to-3 Strap Stretch: 14.5" to 22" Platform Tilt Range: 0 to ±30°



		Force (lbs.)				
Tilt Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD
5	2	7-9	13-15	13-15	18-20	26-28
10	4	10-12	18-20	18-20	27-29	35-37
15	6	14-16	25-27	23-25	32-34	44-46
20	8	18-20	29-31	27-29	39-41	55-57
25	10	23-25	36-38	33-35	47-49	68-72
30	10	30-32	47-49	39-41	60-64	80-84



Setting 4-H

Tension: High Platform Position: 4 Strap Hole Offset: 1-to-5 Strap Stretch: 15" to 22" Platform Tilt Range: 0 to ±30°



	Force (lbs.)						
Angle Degrees	without straps	1LD	2LD	1HD	1LD 1HD	2LD 1HD	
5	2	4-6	10-12	9-11	17-19	19-21	
10	4	10-12	19-21	21-23	29-31	40-42	
15	6	14-16	24-26	25-27	34-36	45-47	
20	8	17-19	31-33	29-31	42-44	54-56	
25	10	22-24	44-46	34-36	51-53	73-77	
30	10	29-31	56-60	44-48	70-74	90-94	



Assembly Diagram



Assembly Diagram Legend

NO.	P/N QTY.		DESCRIPTION			
1	1-03691	1	SHORT SHAFT			
2	1-03697	2	SUPPORT CROSS BAR			
3	1-03704	4	SUPPORT BLOCK			
4	1-03712	2	PIVOT ARM			
5	1-03713	2	SUPPORT BASE			
6	1-03714	2	FRAME END			
7	1-03719	1	PLATFORM			
8	1-03720	2	PLATFORM BRACKET			
9	1-03724	2				
10	1-05221	2	12" x 18" NON-SKID PAD			
11	5-03701	1	CROSS BRACE ASSEMBLY			
12	5 03606	2				
17	3-03030	2	TENSION STRAP OUTED PRACKET			
13	1-03978	2	TENSION STRAP OUTER BRACKET			
14	1-03974	1	ENCODER SHAFT			
15	5-234-0005	1	CONTROL HEAD HOUSING BASE *			
16	* SEE 5-2	34-0	005 DRAWING FOR THIS PART			
17	* SEE 5-2	34-0	005 DRAWING FOR THIS PART			
18	* SEE 5-2	34-0	005 DRAWING FOR THIS PART			
19	1-03977	2	CENTER STRAP BRACKET			
20	4-333-004	4	3/4" I.D. STEEL SET COLLAR			
21	4-131-007	4	RUBBER FOOT			
22	4-212-027	4	1/4-20 x 1" HEX HD. BOLT			
23	4-212-006	24	5/16-18 x 3/4" HEX HD. BOLT			
24	4-221-134	24	5/16 LOCK WASHER			
25	4-211-040	24	5/16-18 HEX HD. NUT			
26	4-212-026	8	1/4-20 x 5/8" HEX. HD. BOLT			
27	4-221-069	20	1/4 LOCK WASHER			
28	4-211-007	16	1/4-20 HEX NUT			
29	4-211-054	2	5/16-18 INSERTED KNOB			
30	4-212-446	2	1/4-20 x 1-1/4" SET SCREW			
31	4-131-022	6	3-3/4" SQR. NEOPRENE RUBBER			
32	* SEE 5-2	34-0	005 DRAWING FOR THIS PART			
33	* SEE 5-2	34-0	005 DRAWING FOR THIS PART			
.34	4-211-008	4	#4-40 KEP NUT			
35	4-212-038	2	$\#10-32 \times 1/2$ " PAN HD SCREW			
36	* SEE 5_2	24_0	#10-32 X 1/2 PAN HD. SCREW			
30	* SEE 5 2	34-0	ODE DRAWING FOR THIS PART			
38	* SEE 5-234-0005 DRAWING FOR THIS PART					
30	* SEE 5-234-0005 DRAWING FOR THIS PART					
39	* SEE 5-234-0005 DRAWING FOR THIS PART					
40	* SEE 5-2	34-0	UUS DRAWING FOR THIS PART			
41	* SEE 5-2	34-0	005 DRAWING FOR THIS PART			
42	* SEE 5-234-0		005 DRAWING FOR THIS PART			
43	4-332-037	4	BEARING			
44	4-132-022	1	BUBBLE LEVEL			
45	4-333-010	1	BUBBLE LEVEL HOLDER			
46	4-211-011	2	#10-32 KEP NUT			
47	4-212-445	4	1/4-20 x 1-1/4" CARRIAGE BOLT			
48	4-212-405	4	1/4-20 x 1-1/2" CARRIAGE BOLT			
49	4-212-584	8	5/10 - 18 Carriage Bolt			
50	4-212-200	2	1/4-20 X 3/8 SEI SUREW			
52	4-212-271	2	5/16-18 X 1 HEX BOLT			
⇒∠ * λ/	32 4-212-2/1 2 3/10-10 X I HEX BULI					
ITEM	#15 - COMPOR	NENTS	REMOVED FOR CLARITY.			

Terms and Conditions

LIC Worldwide Headquarters

Toll-Free: (800) 428-7545 (USA only) Phone: (765) 423-1505 Fax: (765) 423-4111 Email: sales@lafayetteinstrument.com export@lafayetteinstrument.com (Outside the USA)

Mailing Address:

Lafayette Instrument Company PO Box 5729 Lafayette, IN 47903, USA

Lafayette Instrument Europe:

Phone: +44 1509 817700 Fax: +44 1509 817701 Email: eusales@lafayetteinstrument.com

Phone, Fax, Email or Mail-in Orders

All orders need to be accompanied by a hard copy of your purchase order. All orders must include the following information:

- Quantity
- Part Number
- Description
- Your purchase order number or method of pre-payment
- Your tax status (include tax-exempt numbers)
- Shipping address for this order
- Billing address for the invoice we'll mail when this order is shipped
 Signature and typed name of person authorized to order these
- products
- Your telephone number
- Your email address
- Your FAX number

Domestic Terms

There is a \$50 minimum order. Open accounts can be extended to most recognized businesses. Net amount due 30 days from the date of shipment unless otherwise specified by us. Enclose payment with the order; charge with VISA, MasterCard, American Express, or pay COD. We must have a hard copy of your purchase order by mail, E-mail or fax. Students, individuals and private companies may call for a credit application.

International Payment Information

There is a \$50 minimum order. Payment must be made in advance by: draft drawn on a major US bank; wire transfers to our account; charge with VISA, MasterCard, American Express, or confirmed irrevocable letter of credit. Proforma invoices will be provided upon request.

Exports

If ordering instrumentation for use outside the USA, please specify the country of ultimate destination, as well as the power requirements (110V/60Hz or 220V/50Hz). Some model numbers for 220V/50Hz will have a "*C" suffix.

Quotations

Quotations are supplied upon request. Written quotations will include the price of goods, cost of shipping and handling, if requested, and estimated delivery time frame. Quotations are good for 30 days, unless otherwise noted. Following that time, prices are subject to change and will be re-quoted at your request.

Cancellations

Orders for custom products, custom assemblies or instruments built to customer specifications will be subject to a cancellation penalty of 100%. Payment for up to 100% of the invoice value of custom products may be required in advance. Cancellation for a standard Lafayette Instrument manufactured product once the product has been shipped will normally be assessed a charge of 25% of the invoice value, plus shipping charges. Resell items, like custom products, will be subject to a cancellation penalty of 100%.

Exchanges and Refunds

Please see the cancellation penalty as described above. No item may be returned without prior authorization of Lafayette Instrument Company and a completed Return Form. A copy of the Return Form or your assigned Return # (you will receive this via email after submitting the form) **must be included with the returned goods.** The merchandise should be packed well and fully insured. Unopened merchandise may be returned prepaid within thirty (30) days after receipt of the item and in the original shipping carton. Collect shipments will not be accepted. Returned products must be in saleable condition, and credit is subject to inspection of the merchandise.

Repairs

Instrumentation may not be returned without prior authorization by Lafayette Instrument Company and a completed Return Form. When you

complete the Form, or call Lafayette Instrument, you will receive a Return #.Your Return # number will be good for 30 days. Address the shipment to:

Lafayette Instrument Company 3700 Sagamore Parkway North Lafayette, IN 47904, USA.

Shipments cannot be received at the LIC PO Box. Items should be packed well, insured for full value, and returned along with a copy of the Return Form or the Return #. An estimate of repair will be given prior to completion ONLY if requested in an enclosed cover letter. We must have a completed purchase order by mail or fax, or repair work cannot commence for non-warranty repairs.

Damaged Goods

Damaged instrumentation should not be returned to Lafayette Instrument prior to a thorough inspection. If a shipment arrives damaged, note damage con delivery bill and have the driver sign it to acknowledge the damage. Contact the delivery service, and they will file an insurance claim. If damage is not detected at the time of delivery, contact the carrier/shipper and request an inspection within 10 days of the original delivery. Please call the Lafayette Instrument Customer Service Department for repair or replacement of the damaged merchandise.

Limited Warranty

Lafayette Instrument Company warrants equipment manufactured by the company to be free of defects in material and workmanship for a period of one year from the date of shipment, except as provided hereinafter. The original manufacturer's warranty will be honored by Lafayette Instrument for items not manufactured by Lafayette Instrument Company, i.e. resell items. This assumes normal usage under commonly accepted operating parameters and excludes consumable products.

Warranty period for repairs or used instrumentation purchased from Lafayette Instrument is 90 days. Lafayette Instrument Company agrees either to repair or replace, at its sole option and free of part charges to the customer, instrumentation which, under proper and normal conditions of use, proves to be defective within the warranty period. Warranty for any parts of such repaired or replaced instrumentation shall be covered under the same limited warranty and shall have a warranty period of 90 days from the date of shipment or the remainder of the original warranty period whichever is greater. This warranty and remedy are given expressly and in lieu of all other warranties, expressed or implied, of merchantability or fitness for a particular purpose and constitutes the only warranty made by Lafayette Instrument Company.

Lafayette Instrument Company neither assumes nor authorizes any person to assume for it any other liability in connection with the sale, installation, service or use of its instrumentation. Lafayette Instrument Company shall have no liability whatsoever for special, consequential, or punitive damages of any kind from any cause arising out of the sale, installation, service or use of its instrumentation. All products manufactured by Lafayette Instrument Company are tested and inspected prior to shipment. Upon prompt notification by the Customer, Lafayette Instrument Company will correct any defect in warranted equipment of its manufacture either, at its option, by return of the item to the factory, shipment of a repaired or replacement part. Lafayette Instrument Company will not be obliged, however, to replace or repair any piece of equipment, which has been abused, improperly installed, altered, damaged, or repaired by others. Defects in equipment do not include decomposition, wear, or damage by chemical action or corrosion, or damage incurred during shipment.

Limited Obligations Covered by this Warranty

- In the case of instruments not of Lafayette Instrument Company manufacture, the original manufacturer's warranty applies.
- Shipping charges under warranty are covered only in one direction. The customer is responsible for shipping charges to the factory if return of the part is required.
- This warranty does not cover damage to components due to improper installation by the customer.
- Consumable and or expendable items, including but not limited to electrodes, lights, batteries, fuses, O-rings, gaskets, and tubing, are excluded from warranty.
- Failure by the customer to perform normal and reasonable maintenance on instruments will void warranty claims.
- If the original invoice for the instrument is issued to a company that is not the company of the end user, and not an authorized Lafayette Instrument Company distributor, then all requests for warranty must be processed through the company that sold the product to the end user, and not directly to Lafayette Instrument Company.

Export License

The U.S. Department of Commerce requires an export license for any polygraph system shipment with an ULTIMATE destination other than: Australia, Japan, New Zealand or any NATO Member Countries. It is against U.S. law to ship a Polygraph system to any other country without an export license. If the ultimate destination is not one of the above listed countries, contact us for the required license application forms.